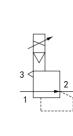
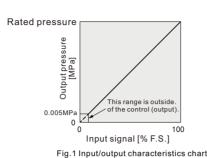
PNEUMATIC®

ITV Series Electro-Pneumatic Regulator



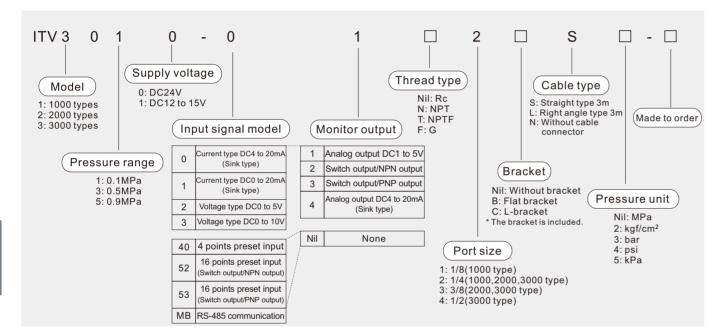






Ordering Code

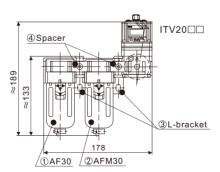
ITV Series Electro-Pneumatic Regulator

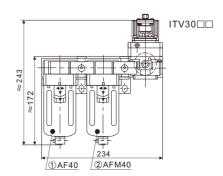


Modular Products and Accessory Combinations

Applicable products and accessories	Applicable model		
Applicable products and accessories	ITV20□□	ITV30□□	
① Air filter	AF30	AF40	
② Mist separator	AFM30	AFM40	
③ L-bracket	B310L	B410L	
④ Spacer	Y30	Y40	
⑤ Spacer with L-bracket(③+④)	Y30L	Y40L	
⑤ Spacer with T-bracket	-	Y40T	

^{*} For ITV10 $\square\square$, use a modular adapter.





ITV Series Electro-Pneumatic Regulator

Specifications

		ITV101□ ^{*6)}	ITV103□ ^{*6)}	ITV105□ ^{*6)}			
Model		ITV201□	ITV203□	ITV205□			
		ITV301□	ITV303□	ITV305□			
Min. suppl	v nressure	11 4001	Set pressure+0.1MPa	11 7 3 0 3 🗆			
Max. suppl		0.2MPa					
Set press	, ,	0.005 to 0.1MPa	0.005 to 0.5MPa	0.005 to 0.9MPa			
Set press	Voltage	0.005 to 0.1MPa	DC24V±10%, DC12 to 15V	0.005 to 0.9MPa			
Power supply		D	<u> </u>	24 1			
Fower suppry	Current consumption		pply voltage DC24V type: 0.12 by voltage DC12 to 15V type: 0				
	Current type ¹⁾	DC4	to 20mA, DC0 to 20mA(Sink t	ype)			
Input signal	Voltage type		DC0 to 5V, DC0 to 10V				
	Preset input	4 points(Negat	ive common), 16points(No co	mmon polarity)			
	Current type		250Ω or less ^{*5)}				
Input	Voltage type		Approx. 6.5 kΩ				
impedance	Preset input	Power supply voltage DC24V type: Approx. 4.7 kΩ Power supply voltage DC12V type: Approx. 2.0 kΩ					
*2) Output signal (Monitor	Analog output	DC1 to 5V(Output impedance: Approx. 1 k Ω) DC4 to 20mA (Sink type)(Output impedance: 250 Ω or less) Output accuracy $\pm 6\%$ F.S. or less					
output)	Switch output		en collector output : Max.30V open collector output: Max.8				
Line	arity	±1%F.S. or less					
Hyste	resis	0.5%F.S. or less					
Repea	tability	±0.5%F.S. or less					
Sens	itivity	0.2%F.S. or less					
Temperature of	haracteristics	±0.12%F.S./°C or less					
Output pressure	Accuracy	±2%F.S.±1 digit or less					
display *3)	Min.unit	MPa: 0.001, kgf/cm²: 0.01, bar: 0.01, psi: 0.1 ^{*4)} , kPa: 1					
Ambient and flu	id temperatures		0 to 50°C (No condensation)				
Enclo	sure	IP65					
	ITV10□□	P	Approx.250g (Without options)			
Weight	ITV20□□	Approx.350g (Without options)					
	ITV30□□	A	Approx.645g (Without options)			

^{*1) 2-}wire type DC4 to 20mA is not available. Power supply voltage(DC24V or DC12 to 15V) is required.

^{*2)} Select either analog output or switch output. Further, when switch output is selected, select either NPN output or PNP output. When measuring ITV analog output from DC1 to 5V, if the load impedance is less than $100k\Omega$, the analog output monitor accuracy of within $\pm 6\%$ (full span) may not be available. The product with the accuracy of within $\pm 6\%$ is supplied upon your request. Output pressure remains unaffected.

^{*3)} Adjustment of numerical values such as the zero/span adjustment or preset input type is set based on the min. units for output pressure display(e.g. 0.001 to 0.500MPa). Note that the unit cannot be changed.

^{*4)} The min. unit for 0.9MPa(130psi) types is 1psi.

^{*5)} Value for the state with no over current circuit included. If an allowance is provided for an over current circuit, the input impedance varies depending on the input current. This is 350Ω or less for an input current of DC20mA.

^{*6)} The ITV1000 series is a grease-free specification (parts in contact with fluid).

^{*7)} The above characteristics are confined to the static state. When air is consumed on the output side, the pressure may fluctuate.

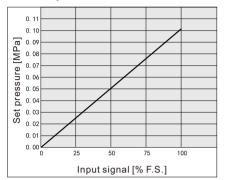
■ ITV101 ☐ Series

Linearity

Pressure

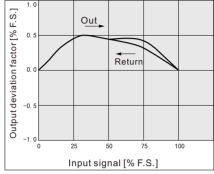
[% F.S.]

Characteristics

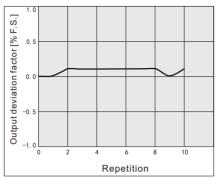


Set pressure: 0.05 MPa

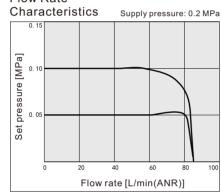
Hysteresis



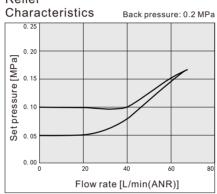
Repeatability



Flow Rate



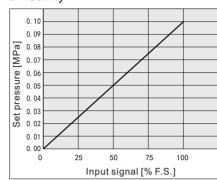
Relief



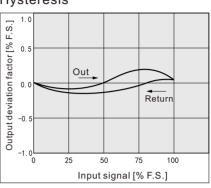
ITV Series Electro-Pneumatic Regulator

■ ITV301□Series

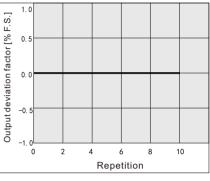
Linearity

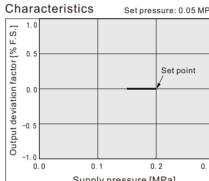


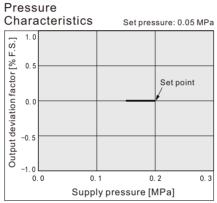
Hysteresis



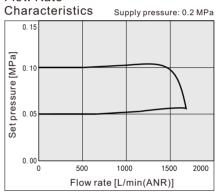
Repeatability



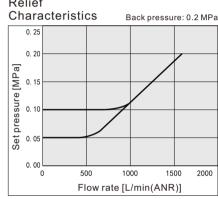




Flow Rate

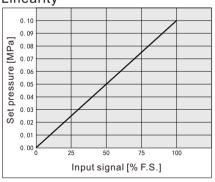


Relief



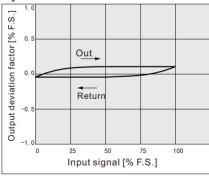
■ ITV201□ Series

Linearity

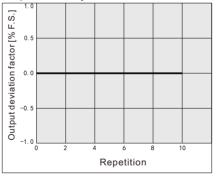


Supply pressure [MPa]

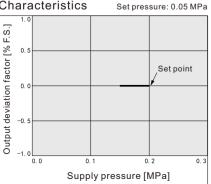
Hysteresis



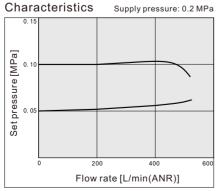
Repeatability



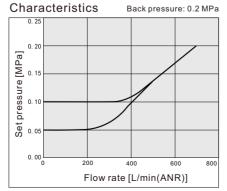
Pressure Characteristics

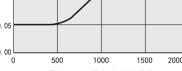


Flow Rate



Relief



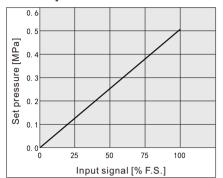


■ ITV103 ☐ Series

Linearity

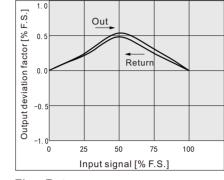
Pressure Characteristics

[% F.S.]

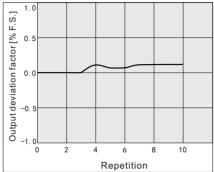


Set pressure: 0.2 MPa

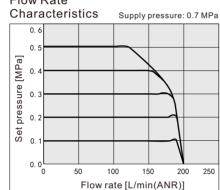
Hysteresis

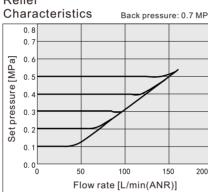


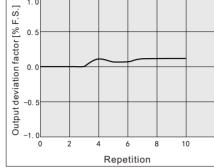
Repeatability



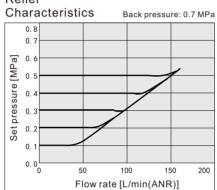
Flow Rate







Relief



ITV Series Electro-Pneumatic Regulator

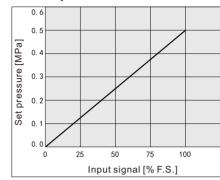
■ ITV303□Series

Linearity

Pressure

Output deviation factor [% F.S.]

Characteristics

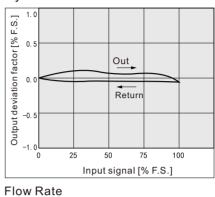


Supply pressure [MPa]

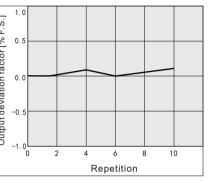
Set pressure: 0.2 MPa

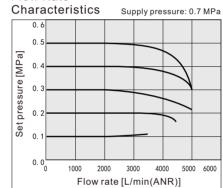
Set point

Hysteresis

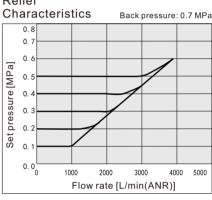


Repeatability



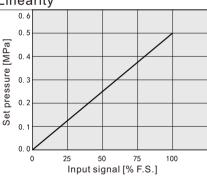


Relief



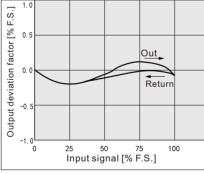
■ ITV203□Series

Linearity

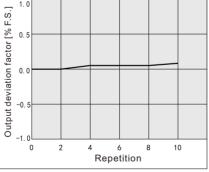


Supply pressure [MPa]

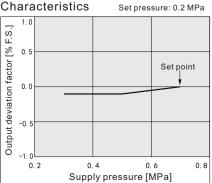
Hysteresis



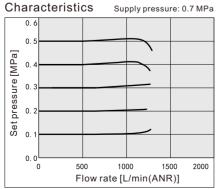
Repeatability



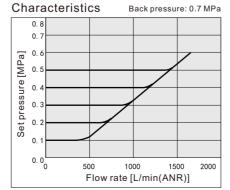
Pressure Characteristics



Flow Rate



Relief

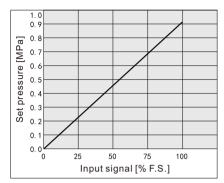


■ ITV305□Series

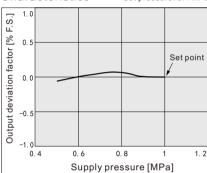
ITV Series Electro-Pneumatic Regulator

■ ITV105 ☐ Series

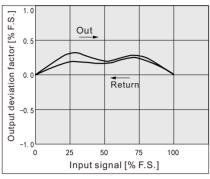
Linearity



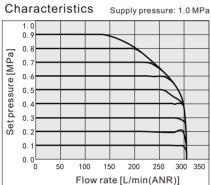
Pressure Characteristics Set pressure: 0.4 MPa

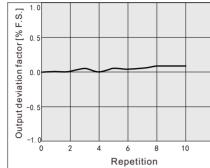


Hysteresis

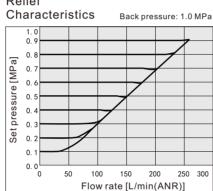


Flow Rate

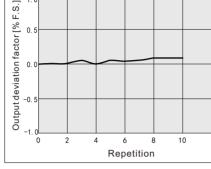


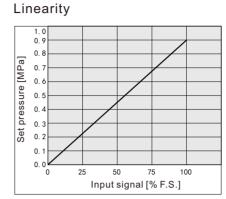


Relief

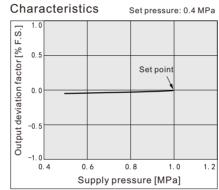


Repeatability



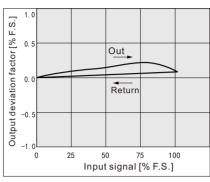


Pressure

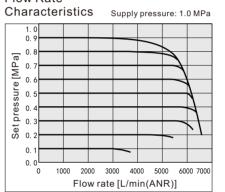


Hysteresis

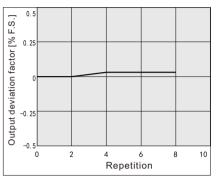
ITV Series Electro-Pneumatic Regulator



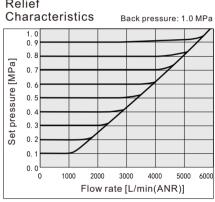
Flow Rate



Repeatability

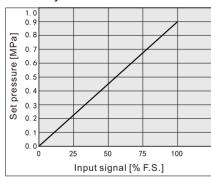


Relief

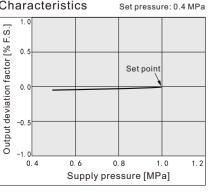


■ ITV205□ Series

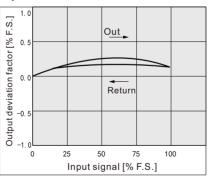
Linearity



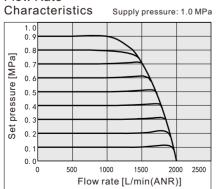
Pressure Characteristics



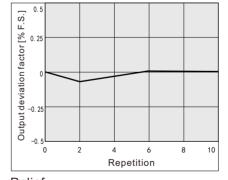
Hysteresis



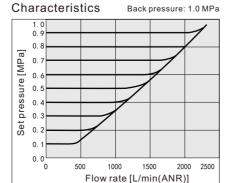
Flow Rate



Repeatability



Relief



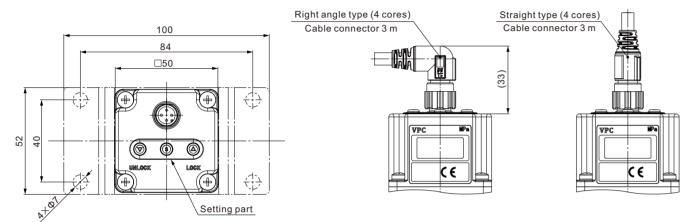
Flat bracket

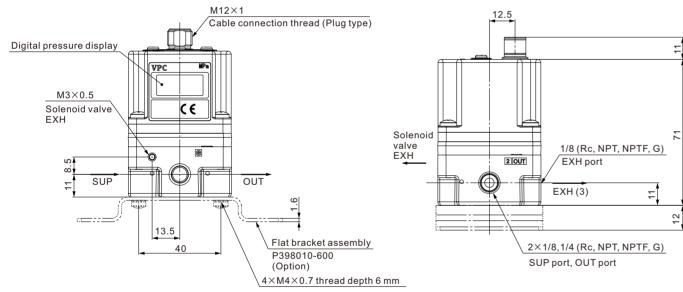
Main Dimensions

VPC PNEUMATIC®

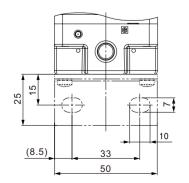
ITV10 □ □

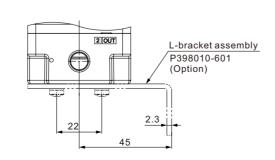
* Do not attempt to rotate, as the cable connector does not turn.





L-bracket

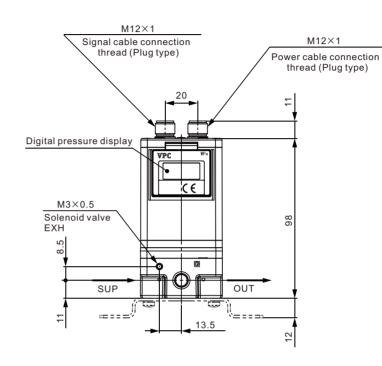


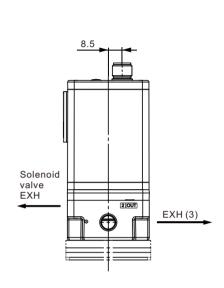


ITV Series Electro-Pneumatic Regulator

Main Dimensions

ITV10 □ □ 16 points preset input



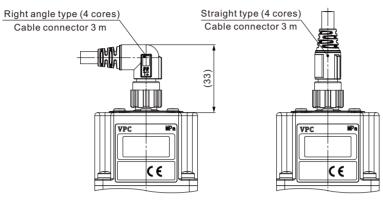


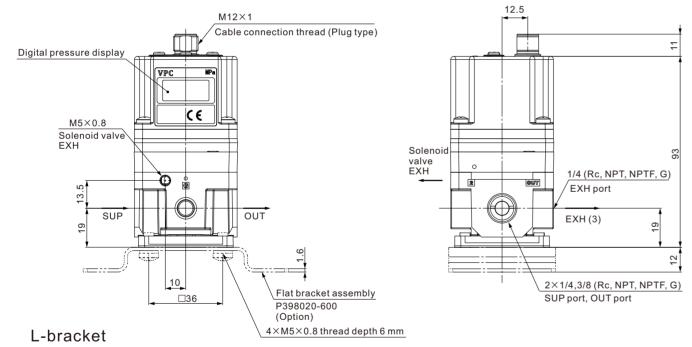
Main Dimensions

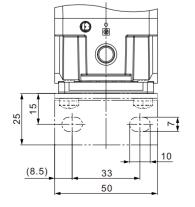
ITV20 □ □ Flat bracket

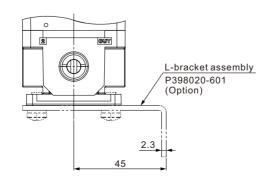
100 84 □50

* Do not attempt to rotate, as the cable connector does not turn.





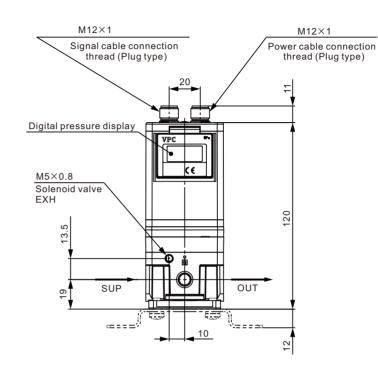


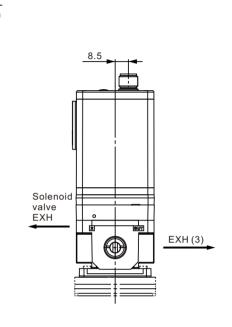


ITV Series Electro-Pneumatic Regulator

Main Dimensions

ITV20□□ 16 points preset input





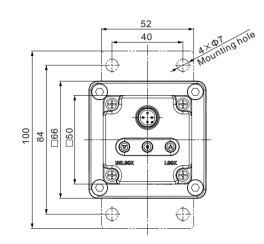
V

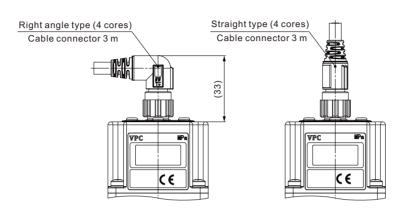
ITV Series Electro-Pneumatic Regulator

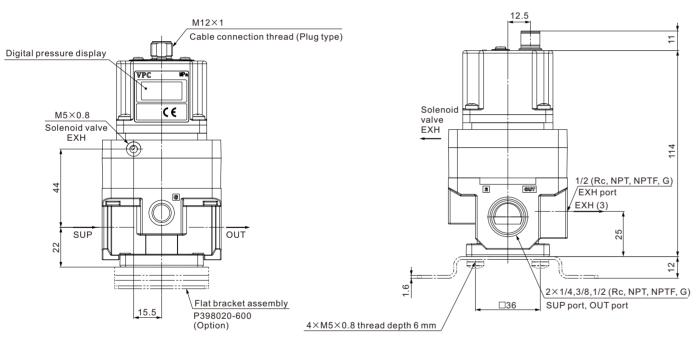
Main Dimensions

ITV30 □ □ Flat bracket

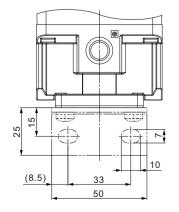
* Do not attempt to rotate, as the cable connector does not turn.

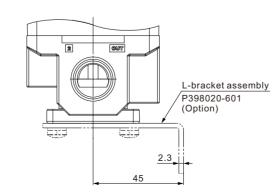






L-bracket

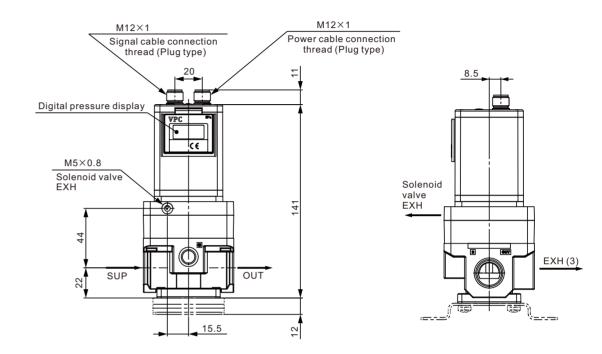




ITV Series Electro-Pneumatic Regulator

Main Dimensions

ITV30 □ □ 16 points preset input



PNEUMATIC®



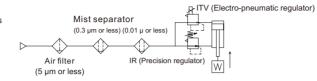
ITV009 ☐ Series Compact Vacuum Regulator



Product Feature

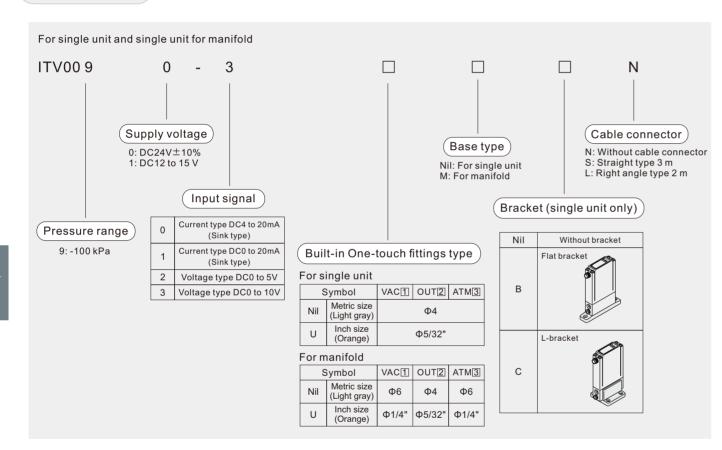
- Linearity: ±1% F.S. or less
- Hysteresis: 0.5% F.S. or less
- Repeatability: ±0.5% F.S. or less
- High-speed response time: 0.1 s (Without load)
- High stability

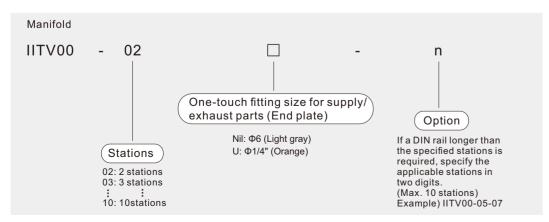
Sensitivity: 0.2% F.S. or less



Ordering Code

ITV009 ☐ Series Compact Vacuum Regulator





^{*} A DIN rail with the length specified by the number of stations is attached to the manifold. For dimensions of the DIN rail, refer to the external dimensions.

ITV009 ☐ Series Compact Vacuum Regulator

Specifications

• •			IT (AAAA FI	
Model		ITV009□		
Min. supply	-	Set pressure -1 kPa		
Max. supply	y pressure		-101kPa	
Set pressu	ure range		-1 to -100 kPa	
	Voltage		DC24V±10%, DC12 to 15V	
Power supply	Current consumption		Power supply voltage DC24 V type: 0.12 A or less Power supply voltage DC12 to 15 V type: 0.18 A or less	
Innut signal	Voltage type		DC0 to 5V, DC0 to 10V	
Input signal	Current type		DC4 to 20mA, DC0 to 20mA (Sink type)	
Input	Voltage type		Approx. 10 Ω	
impedance	Current type	Approx. 250 kΩ		
Output signal	Analog output	DC1 to 5 V (Output impedance: Approx. 1 kΩ) Output accuracy ±6% F.S. or less		
Linearity		±1% F.S. or less		
Hyste	resis	0.5% F.S. or less		
Repeat	tability	±0.5% or less		
Sensi	tivity	0.2% F.S. or less		
Temperature c	haracteristics	±0.12% F.S./°C or less		
Working te	mperature	0 to 50°C (No condensation)		
Enclos	sure	IP65 equivalent *3)		
Connect	ion type		Built-in One-touch fittings	
	For single	Metric size	1, 2, 3: Φ4	
Connection	unit	Inch size	1, 2, 3: Φ5/32"	
size		Metric size	1, 3: Φ6, 2: Φ4	
	Manifold	Inch size	1, 3: Φ1/4", 2: Φ5/32"	
Wei	ght ^{*1)}	100 g or less (Without options)		

^{*1)} Indicates the weight of a single unit

For IITV00-n

Total weight (g) ≤ Stations (n) × 100 + 130 (Weight of end block A. B assembly) + Weight (g) of DIN rail

*2) When measuring ITV analog output from 1 to 5 VDC, if the load impedance is less than 100 k Ω , the analog output monitor accuracy of $\pm 6\%$ F.S. or less may not be available.

The product with an accuracy of within $\pm 6\%$ is supplied upon your request.

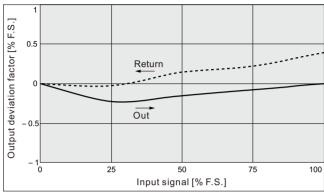
Output pressure remains unaffected.

- *3) When using under the conditions equivalent to IP65, connect the fitting or tube to the breathing hole before use.
- *4) When there is a downstream flow consumption, pressure may become unstable depending on piping conditions.
- *5) When the power is turned on, a noise may be generated. This noise is normal and does not indicate a fault.

ITV009 ☐ Series Compact Vacuum Regulator

■ ITV009□ Series

Linearity, Hysteresis

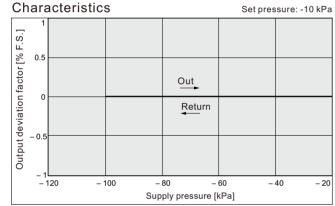


Repeatability

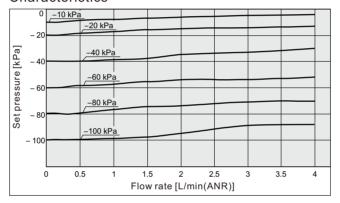
With 50% of signal input

Count

Pressure



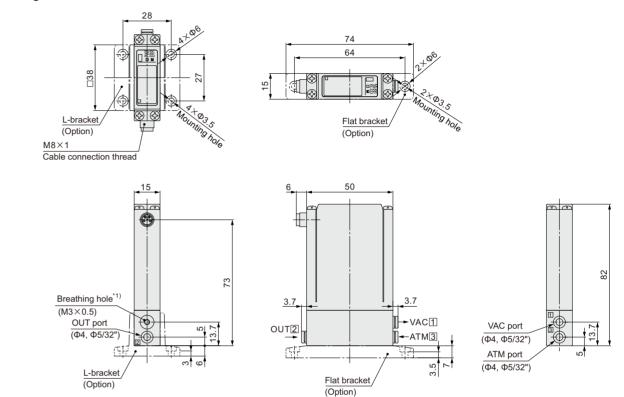
Flow Rate Characteristics



ITV009 ☐ Series Compact Vacuum Regulator

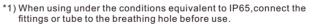
■ Main Dimensions ITV009□

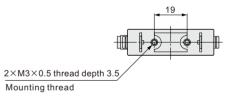
For single unit

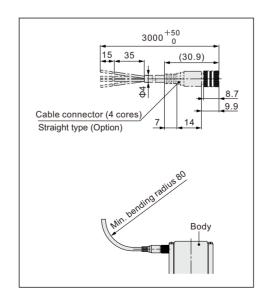


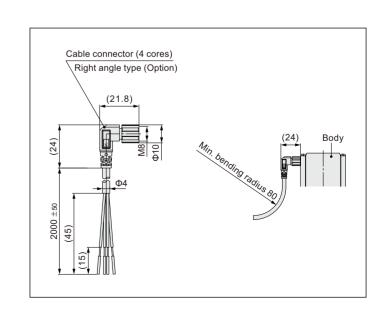
Port Location

No.	1	2	3
ITV009□	VAC	OUT	ATM





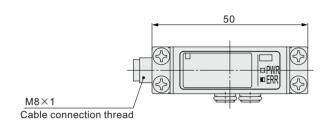


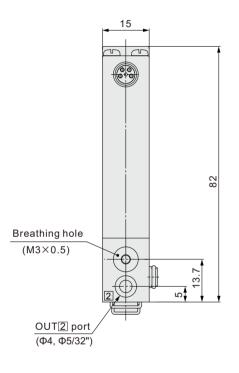


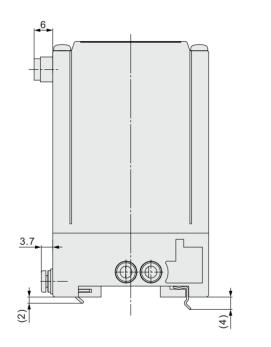
ITV009 ☐ Series Compact Vacuum Regulator

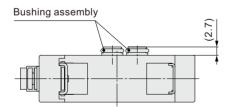
Main Dimensions

Single unit for manifold











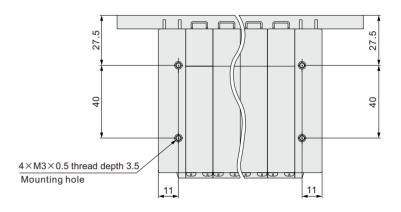
^{*2)} For dimensions of the cable connector, refer to single unit.

ITV009 ☐ Series Compact Vacuum Regulator

■ Main Dimensions ITV009□

ISO9001 **(E**

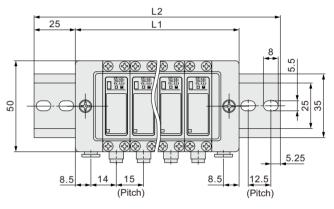
Manifold

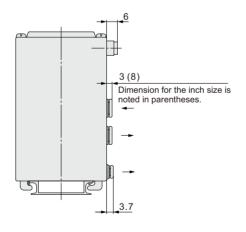


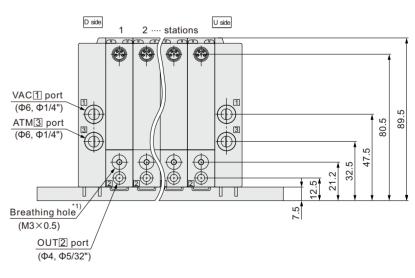
Port Location

No.	1	2	3
ITV009□	VAC	OUT	ATM

* Stations are counted starting







^{*} For dimensions of the cable connector, refer to single unit.

									(mm)
Manifold stations n	2	3	4	5	6	7	8	9	10
L1	60	75	90	105	120	135	150	165	180
L2	110.5	123	148	160.5	173	185.5	198	223	235.5
Weight of DIN rail [g]	20	22	27	29	31	34	36	41	43

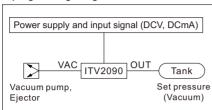
^{*1)} When using under the conditions equivalent to IP65, connect the fittings or tubing to the breathing hole before use.

ITV2090/2091 Series Electronic Vacuum Regulator



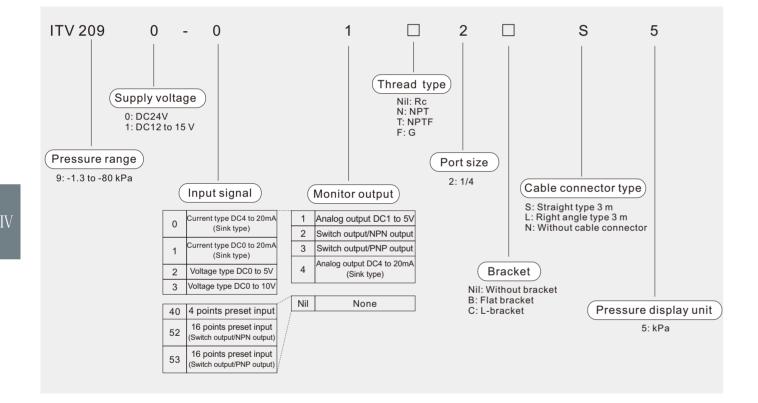
For the stepless control of vacuum pressure in proportion to electrical signals.

Piping/Wiring Diagram



Ordering Code

ITV2090/2091 Series Electronic Vacuum Regulator



ITV2090/2091 Series Electronic Vacuum Regulator

Specifications

Model		ITV2090	ITV2091	
Min. supply vac	cuum pressure ¹⁾	Set pressure -13.3 kPa		
	cuum pressure	-101	kPa	
Set press	ure range	-1.3 to -	80 kPa	
	Voltage	DC24V±10%	DC12 to 15V	
Power supply	Current consumption	Power supply voltage DC Power supply voltage DC12	• •	
	Current type ^{*2)}	DC4 to 20mA, DC0 t	o 20mA (Sink type)	
Input signal	Voltage type	DC0 to 5V, [DC0 to 10V	
	Preset input	4 points (Negative common), 1	6 points (No common polarity)	
	Current type	250Ω α	or less ^{*3)}	
Input	Voltage type	Approx. 6.5 kΩ		
impedance	Preset input	Power supply voltage DC24 V type: Approx. 4.7 k Ω Power supply voltage DC12 V type: Approx. 2.0 k Ω		
*4) Output signal (Monitor	Analog output	DC1 to 5 V (Output impo DC4 to 20 mA (Sink type) (Outp Output accuracy :	out impedance: 250 Ω or less)	
output)	Switch output	NPN open collector out PNP open collector o	•	
Line	arity	±1% F.S	. or less	
Hyste	eresis	0.5% F.S	. or less	
Repea	tability	±0.5% F.S. or less		
Sens	itivity	0.2% F.S. or less		
Temperature of	characteristics	±0.12% F.S	S./°C or less	
Output pressure	Accuracy	±2% F.S. ±1		
display	Unit	kPa ^{*5)} Min.	display: 1	
Working te	mperature	0 to 50°C (No condensation)		
Enclo	osure	IP6	5	
We	ight	390	Dg	

^{*1)} The min. supply vacuum pressure should be 13.3 kPa less than the max. vacuum pressure setting value.

*4) Either analog output or switch output must be selected. Furthermore, when switch output is selected, either NPN output or PNP output must also be selected. Use caution that the preset input type is not equipped with an output signal function.

Output pressure remains unaffected.

Page-021

^{*2)} DC4 to 20 mA is not possible with the 2-wire type. Power supply voltage (DC24 V or DC12 to 15 V) is required.

^{*3)} Value for the state with no over current circuit included. If an allowance is provided for an over current circuit, the input impedance varies depending on the input power supply. This is 350 Ω or less for an input current of DC20 mA

When measuring ITV analog output from DC1 to 5 V, if the load impedance is less than 100 kΩ, the analog output monitor accuracy of within ±6% (full span) may not be available. The product with the accuracy of within ±6% is supplied upon your request.

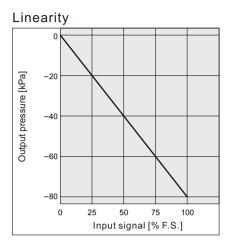
^{*5)} Please contact VPC regarding indication with other units of pressure.

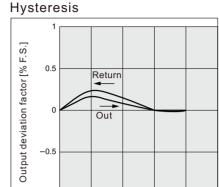
^{*6)} The product characteristics are confined to the static state. Pressure may fluctuate when air is consumed at the output side.

ITV2090/2091 Series Electronic Vacuum Regulator

Flow Rate

■ ITV209□ Series

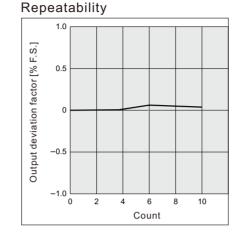




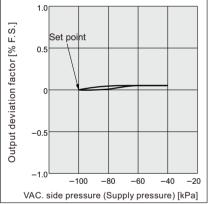
75

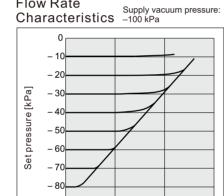
Input signal [% F.S.]

Flow rate [L/min(ANR)]



Pressure Characteristics Set pressure: -20 kPa





Flow rate characteristics measurement conditions

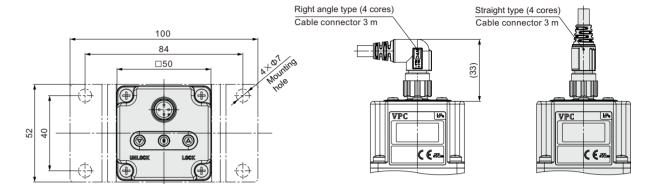
- Exhaust flow rate of the vacuum pump used for measurement: 500 L/min (ANR)
- Inlet vacuum pressure: -100 kPa [When outlet flow rate is 0 L/min (ANR)]
- Max. flow rate: 132 L/min (ANR) (With inlet vacuum pressure at –39 kPa)

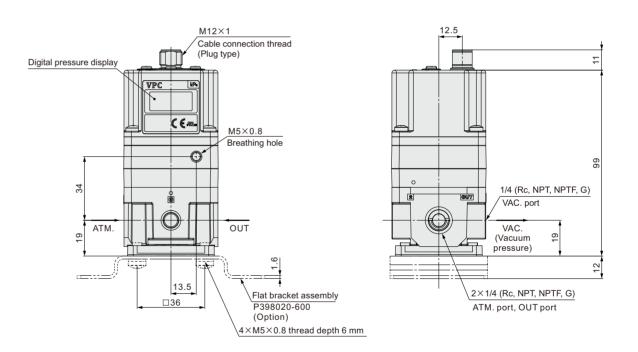
ITV2090/2091 Series Electronic Vacuum Regulator

■ Main Dimensions ITV209 □

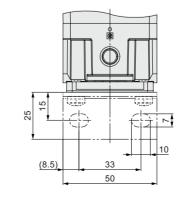
Flat bracket

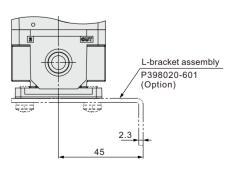
* Do not attempt to rotate the cable connector, as it does not turn.





L-bracket



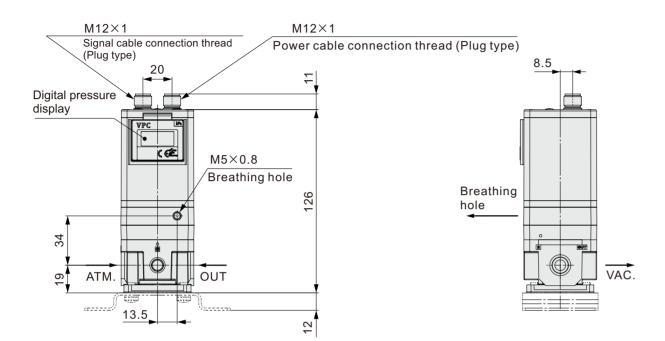


ITV2090/2091 Series Electronic Vacuum Regulator

Main Dimensions

16 points preset input

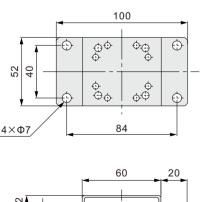
VPC PNEUMATIC®



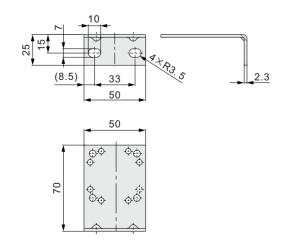
Accessory (Option)/Part Nos.

Des	Part No.	
Flat bracket assembly (P398020-600	
L-bracket assembly (ir	P398020-601	
Power cable connector	Straight type 3 m	P398020-500-3
(4 cores)	Right angle type 3 m	P398020-501-3

Flat bracket



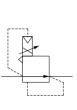


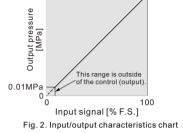


ITVX2000 Series High Pressure Electro-Pneumatic Regulator



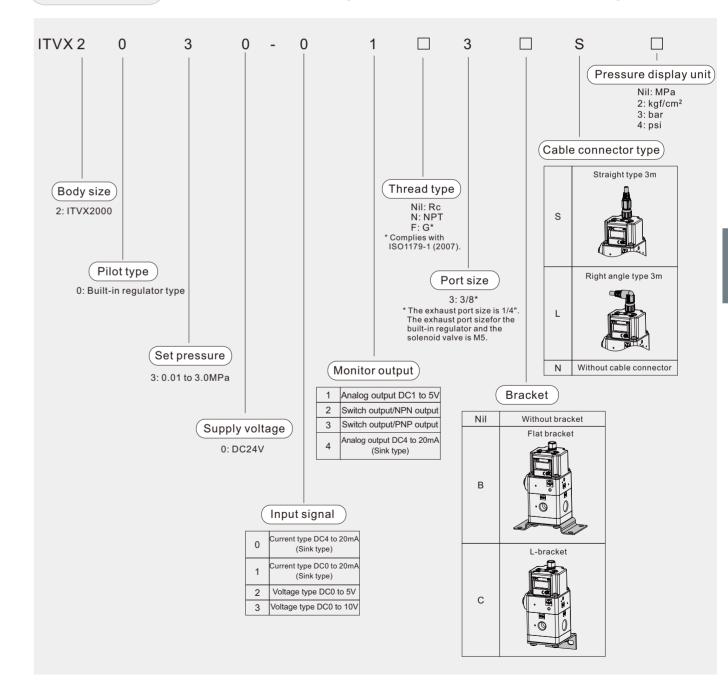






Ordering Code

ITVX2000 Series High Pressure Electro-Pneumatic Regulator



VPC PNEUMATIC®

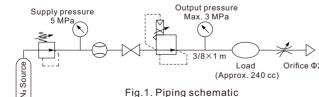
VPC PNEUMATIC®

ITVX2000 Series High Pressure Electro-Pneumatic Regulator

Specifications

Мо	del	ITVX2000
Min. supply pressure		Whichever is higher: 0.5 MPa or the set pressure +0.2 MPa
	ly pressure	5MPa ^{*2)}
	ure range*3)	0.01 to 3.0MPa
	Voltage	DC24V±10%
Power supply	Current consumption	0.12A or less
Innutaignal	Current type ^{*4)}	DC4 to 20mA, DC0 to 20mA (Sink type)
Input signal	Voltage type	DC0 to 5V, DC0 to 10V
Input	Current type	500Ω or less
impedance	Voltage type	6 to 6.5 kΩ(at ordinary temperature)
	'l l	DC1 to 5 V (Output impedance: Approx. 1 kΩ) Output accuracy: ±6% or less (Full span)
*5) Output signal (Monitor		DC4 to 20 mA (Sink type) Load impedance: 250Ω or less Output accuracy: ±6% or less (Full span)
output)	Switch output	NPN open collector output: Max. 30 V, 80 mA Hysteresis: ±3% (Full span), Self-diagnosis: ±5% or less (Full span)
		PNP open collector output: Max. 80 mA Hysteresis: ±3% (Full span), Self-diagnosis: ±5% or less (Full span)
Line	arity	±1% or less (Full span)
Hyste	eresis	1% or less (Full span)
Repea	tability	±1% or less (Full span)
Sensitivity		±1% or less (Full span)
Temperature characteristics		±0.12% or less (Full span)/°C
Output pressure	Accuracy	±2% or less (Full span) ±1 digit
display	Min. unit ^{*6)}	MPa: 0.01, kgf/cm²: 0.1, bar: 0.1, psi: 1
Working	medium	Air, N ₂ , O ₂ , Ar
Working te	mperature	0 to 50°C (No condensation)
Weight		Approx.570g (Without options)
Temperature characteristics Output pressure display		±1% or less (Full span) 1% or less (Full span) ±1% or less (Full span) ±1% or less (Full span) ±0.12% or less (Full span)/°C ±2% or less (Full span) ±1 digit MPa: 0.01, kgf/cm²: 0.1, bar: 0.1, psi: 1 Air, N₂, O₂, Ar 0 to 50°C (No condensation)

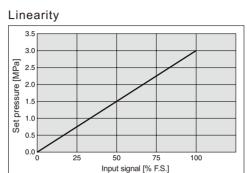
*1) Characteristics shown above are based on the piping conditions of Fig. 1.

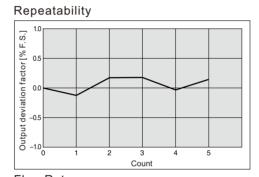


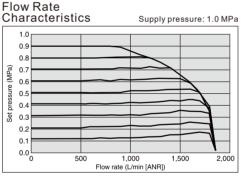
- *2) When oxygen is used as a fluid, the maximum supply pressure must be less than 1 MPa.
- *3) Refer to Fig. 2 for the relationship between set pressure and input signal.
- *4) 2-wire type DC4 to 20 mA is not available. Power supply voltage DC24 V is required.
- *5) Select either analog output or switch output. Further, when switch output is selected, select either NPN output or PNP output. When measuring analog output of DC1 to 5 V with a load impedance less than 100 k Ω , the analog output may not obtain the output accuracy of $\pm 6\%$ or less (F.S.).
- *6) Adjustment of numerical values such as the zero/span adjustment is set based on the minimum units for output pressure display. Note that the unit cannot be changed.
- *7) This product is only for blowing gas. This product does not have sufficient pressure control for applications other than blowing (driving, sealing, etc.).

ITVX2000 Series High Pressure Electro-Pneumatic Regulator

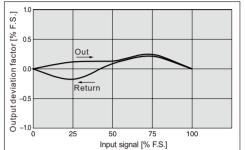
■ ITVX2000 Series

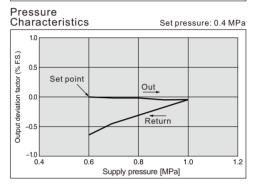






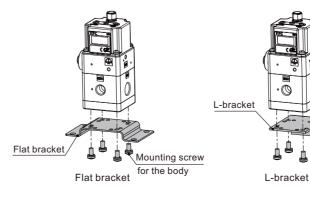
Hysteresis





Option/Accessory Type

	De	Part no.	
	Flat bracket assembly	P398020-600	
	L-bracket assembly (i	P398020-601	
	Power cable connector	Straight type 3 m	P398020-500-3
		Right angle type 3 m	P398020-501-3





for the body





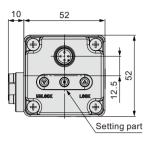
Right angle type

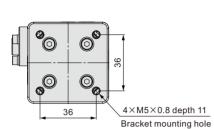
Page-027

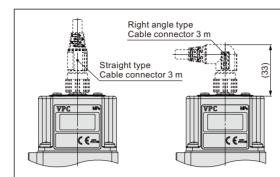
PNEUMATIC®

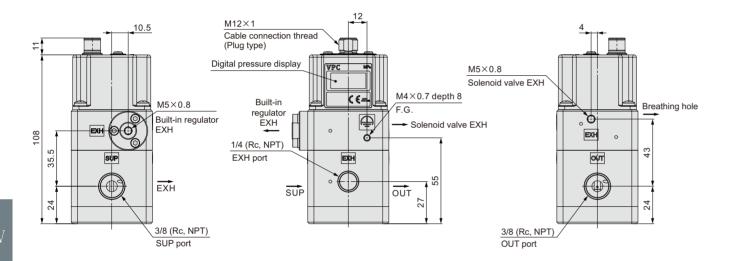
ITVX2000 Series High Pressure Electro-Pneumatic Regulator

Main Dimensions

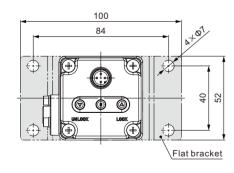


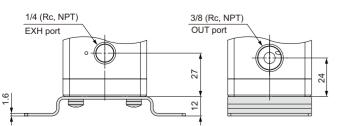




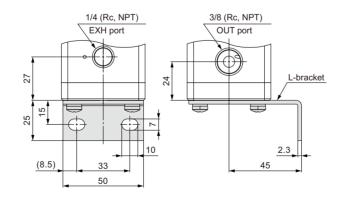


With flat bracket





With L-bracket



ITVX2000 Series High Pressure Electro-Pneumatic Regulator

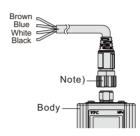
Wiring

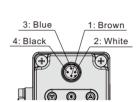
△ Caution

 $Connect the \ cable \ to \ the \ connector \ on \ the \ body \ with \ the \ wiring \ arranged \ as \ shown \ below.$

Proceed carefully, as incorrect wiring can cause damage.

Further, use DC power with sufficient capacity and a low ripple.



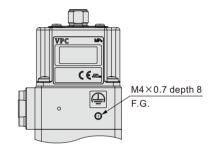


Note) The cable is also available in a right angle type. A right angle type connector is attached facing left (toward the SUP port).

Do not attempt to rotate, as the connector does not turn.

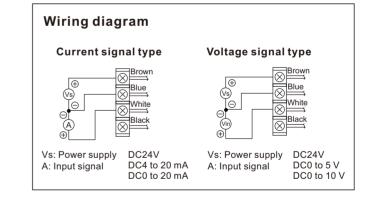
F.G. (Grounding)

Ground the frame ground (F.G.) terminal at the front of the main body. If the F.G. terminal port is not used, this product may not operate properly due to the noise.

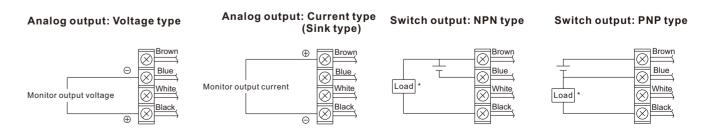


Current Signal Type Voltage Signal Type

1	Brown	Power supply
2	White	Input signal
3	Blue	GND (COMMON)
4	Black	Monitor output



Monitor output wiring diagram

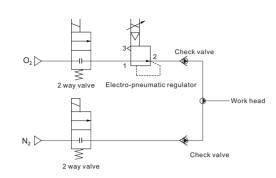


^{*} When DC80 mA or more is applied, detecting device for overcurrent starts activating and then emits an error signal. (Error number "5")

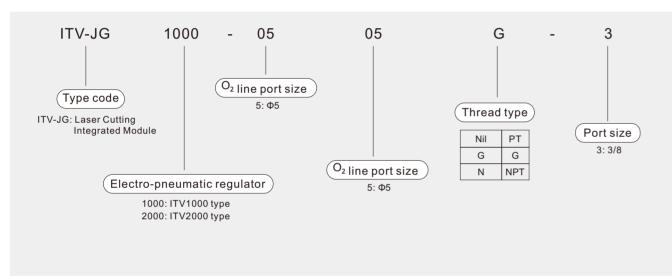
VPC PNEUMATIC®

ITV-JG Laser Cutting Integrated Module





Ordering Code ITV-JG Laser Cutting Integrated Module



Note: For detailed selection methods of the Electro-Pneumatic Regulator, please refer to the ITV Electro-Pneumatic Regulator catalog.

Specifications

Integrated Module

Model	Specifications
Port size	Inlet/Outlet: 3/8 Exhaust port: 1/4
Working medium	N ₂ , O ₂
Working pressure	N₂ Line: 0 to 3MPa O₂ Line: 0.005 to 0.9MPa
Working temperature	0 to 50°C (No freezing)
Piping diameter	Ф5mm
Enclosure	IP65

ITV-JG Laser Cutting Integrated Module

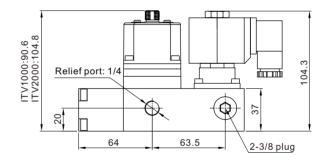
■ Two Way Valve

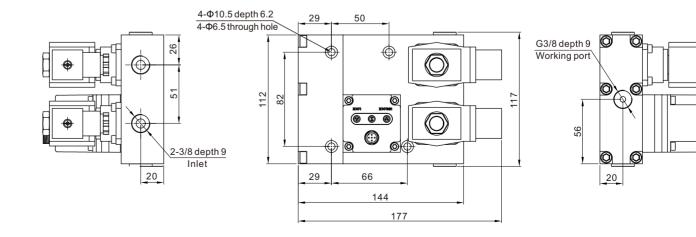
Model	Specifications
Power supply voltage	DC24V±10%
Power	18W
Electrical entry	Terminal type
Valve type	2 Position 2 Port, Normally Closed

Check Valve

Model	Specifications
Body material Brass	
Cracking pressure	<0.01MPa

Main Dimensions





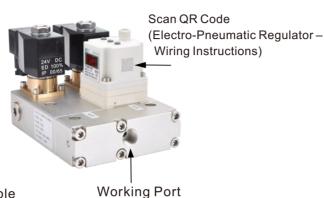
VPC PNEUMATIC®

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ITV-JG Laser Cutting Integrated Module

Installation Diagram





The air inlet and plug positions are interchangeable

Relief Port



Troubleshooting Guide

■ ITV Electro-Pneumatic Regulator

No.	Common troubleshooting items		Possible cause	Remedy
1	Regulator outlet leakage	Improper operation	Input signal wire (white) not connected; Internal circuit interference causing leakage.	Check wiring, re-wire.
'	inegulator outlet leakage	Product malfunction	High-frequency valve or main valve stuck.	Return for factory repair, or clean impurities and check air source to prevent re-clogging.
	Regulator no display when powered on	Improper operation	Wiring not according to requirements.	Check wiring, re-wire.
2		Product malfunction	Regulator PCB board damaged or power pins damaged.	Return for factory repair, and check wiring toavoid burning out the regulator again.
	Regulator output pressure fluctuation	Improper operation	Unstable control signal.	Check wiring, re-wire.
3		Product malfunction	High-frequency valve failure or regulator aging leading to reduced accuracy and sensitivity.	Return for factory repair.
4	Regulator abnormal noise	Improper operation	Set output pressure is greater than input pressure.	Re-set input or output pressure.
4		Product malfunction	High-frequency valve or PCB board malfunction.	Return for factory repair.
5	Regulator error	Improper operation	Power supply voltage or input signal exceeds rated range, incorrect input signal.	Ensure power supply voltage and input signal are within the rated range and input correct signal.
		Product malfunction	High-frequency valve or PCB board malfunction.	Return for factory repair.

Note: For details on other faults and troubleshooting methods of the electro-pneumatic regulator, please refer to the ITV Electro-Pneumatic Regulator catalog.

ITV-JG Laser Cutting Integrated Module

■ Troubleshooting Guide - Two Way Valve

No.	Common troubleshooting items	Possible cause		Remedy
1	Two way valve no action when powered on	Improper operation	Power supply voltage exceeds rated range, poor wiring or loose wire.	Ensure power supply voltage is within rated range, open terminal box, re-wire.
		Product malfunction	Coil damaged.	Replace coil.
2	Two way valve leakage	Product malfunction	Foreign object stuck, seals aged or damaged.	Replace seals or clean impurities, check air source to prevent re-clogging.
3	Two way valve coil overheating	Improper operation	Long-term operation, circuit malfunction.	Check wiring, re-wire.
3		Product malfunction	Coil damaged.	Replace coil.

■ Troubleshooting Guide – Check Valve

	No.	Common troubleshooting items	Possible cause		Remedy	
	1	Check valve cannot close	Product malfunction	Foreign object stuck, spring failure, seals aged or damaged.	Replace seals or clean impurities, check air source to prevent re-clogging.	
	2	Check valve cannot open	Product malfunction	Foreign object stuck, spring failure, seals aged or damaged.	Replace seals or clean impurities, check air source to prevent re-clogging.	
	3	Check valve leakage	Product malfunction	Seals aged or damaged.	Replace seals.	
	4	Check valve medium backflow	Product malfunction	Foreign object stuck, seals aged or damaged.	Replace seals or clean impurities, check air source to prevent re-clogging.	

Complete Unit Packing List

- 1. Proportional valve cable: 1 PC
- 2. Proportional valve manual: 1 PC
- 3. Complete assembly: 1 Set (includes integrated module / Two Way Valve / Check Valve / Electro-Pneumatic Regulator)

- 1. Supply pressure must pass through an air filter with a filtration accuracy of 5µm or less.
- 2. When installing pipe fittings, prevent thread debris and sealing materials from entering the pipeline, which could block the inlet of the 2 way valve.
- 3. Compressed air with condensed water entering the product may cause malfunction; please perform corresponding air path drying.
- 4.If power is suddenly cut during the product's pressurization phase, the "OUT" output of the electro-pneumatic regulator will be in a power-off protection state, maintaining pressure briefly.
- 5. This product has undergone various index tests before leaving the factory. Unauthorized disassembly is strictly prohibited, as it may lead to product instability.
- 6. The 4-core cable for the electro-pneumatic regulator can only be assembled in one direction. Rotation is strictly prohibited after assembly, otherwise, the connector joint may be damaged.
- 7. Product air supply and power supply sequence: Power On → Air Supply → Air Shut-off → Power Off.
- 8. When using this product in strong electric field environments, wiring should be kept as far away as possible to avoid external interference affecting product operation.
- 9. The product may produce the sound of a solenoid valve operating during use, but it does not affect parameter settings or product usage.
- 10. When the 4-core cable of the electro-pneumatic regulator is not used for monitoring output, it should be kept away from other cables to avoid malfunction.